

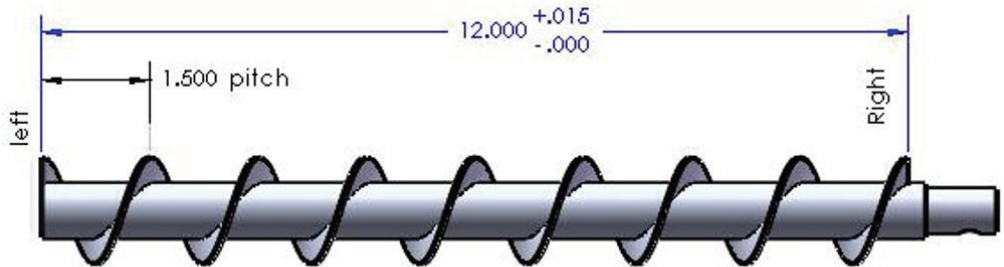
Auger Inspection

Part #MF3553

(inspection of Countryside augers)

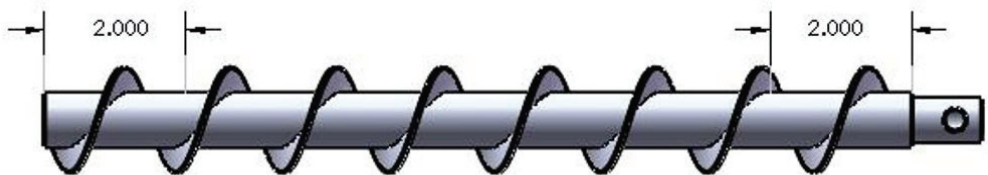
- Verify auger free of gouges, nicks, scratches and dents fix if possible.
- Verify auger free of rust and excess oil, if necessary use wire brush to clean and then wipe auger down with paint thinner to remove all oil. Then lightly oil.

- Verify auger flighting pitch dimension from right to left can not decrease. It may increase within tolerance progressively but not decrease.



- Verify all burrs and sharp edges have been removed.
- Inspect all welds they must be neat, smooth and good penetration from flighting to shaft.

- Using bench grinder remove a 1/16" from both ends approx. 2" in as shown.



- Verify outside diameter of flighting is uniform and fit correctly in auger tube as shown. Using a flashlight position behind auger and spin the auger making sure flighting is uniform.

