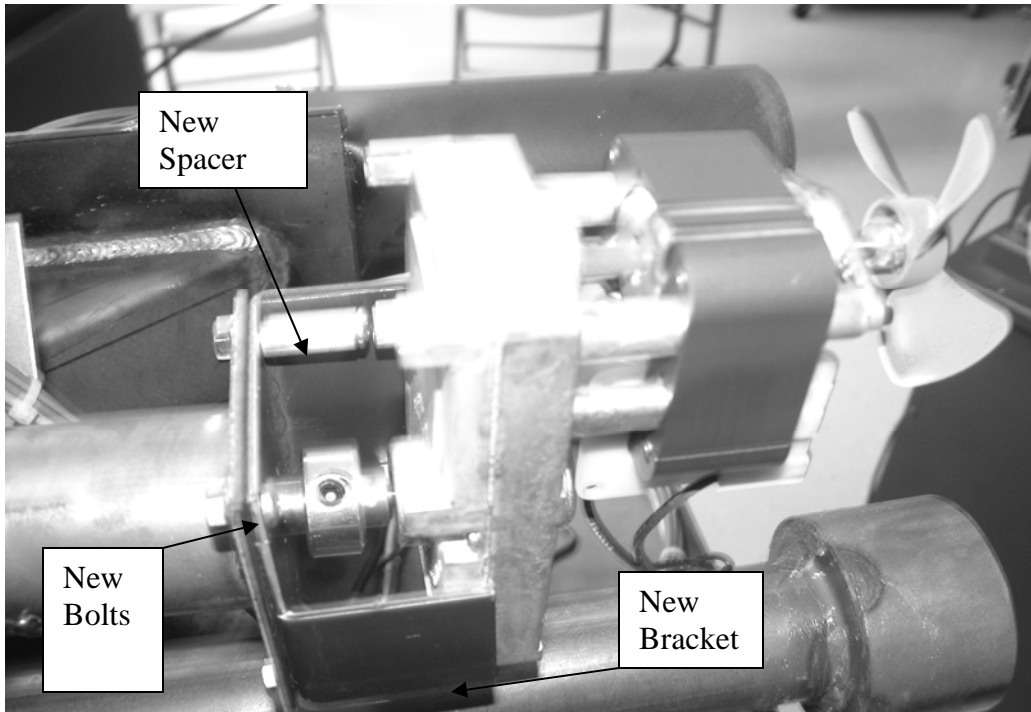


10/11/06

American Energy Systems Inc.
150 Michigan St.
Hutchinson, MN 55350
(320)587-6565

New Upgrade (Bracket & 7/8" Spacer)
For Models 3500P, 3500L, 3502, 6500, 7500



Note: We are changing over to a new auger motor support bracket and 7/8" spacer.
Tools Needed: Standard screwdriver, Phillips screwdriver, 3/8" wrench, and 5/32" Allen wrench.

1. Turn off power on unit and unplug.
2. Open side panel.
3. Loosen allen screw on auger shaft locking collar.
4. Pull off auger motor housing.
5. Remove and discard four 3" long bolts and 5/16" nut.
6. Remove and discard 3"x 3" plate, make sure the white nylon bushing stays on auger shaft.
7. Put on new bracket using the 3- 10/32"x 1/2", 1-10/32"x 1-1/4" bolts and 3/8" serrated nuts, putting the 1-1/4" bolt in the upper right side of bracket as shown.
8. Slide collar back on auger shaft, aligning collars allen screw to hole on shaft.
9. Slide on auger motor unit by aligning the flat shaft on auger unit to the allen screw on locking collar and then tighten the 5/32" allen screw on collar.
10. Reconnect auger motor electrical leads and make sure wires are secured properly in the right place.
11. Close side panel.
12. Restart unit.