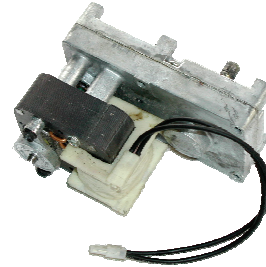


PP-535-1 Auger Motor

All Country Flame pellet stove (from 2008 to present)

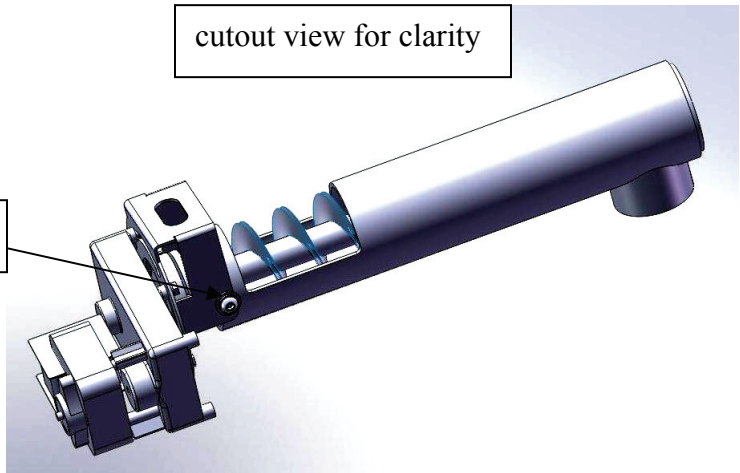
(1) PP-535-1 Auger Motor



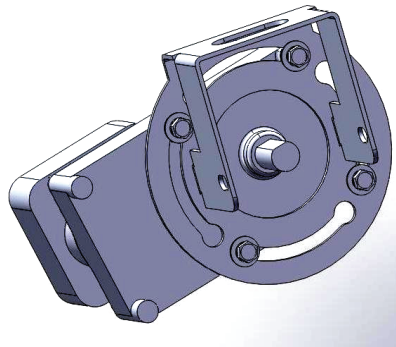
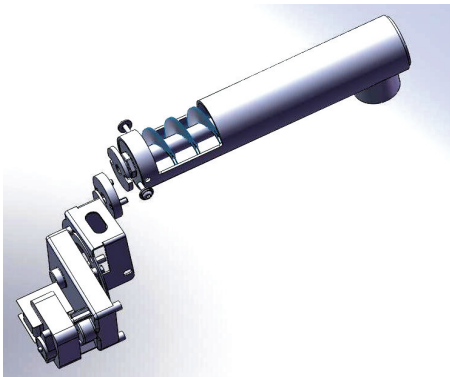
- Carefully remove from packaging.
- Turn off power on control panel and unplug from the power supply.
- Open right side panel.
- Disconnect the auger motor leads from the wire harness.
- Loosen both (2) $\frac{1}{4}$ -20 x $\frac{1}{2}$ " allen screws using $\frac{1}{8}$ " allen wrench on auger end plate.

cutout view for clarity

(2) allen screws



- Pull off auger motor assemble.



- Remove and save (4) #10-32 x $\frac{1}{2}$ " pan head screws used for mounting the auger bracket.

- Reassemble auger motor assemble.
- Slide the auger assemble back into the auger tube.
- Slide the auger motor assemble back onto the auger tube making sure the auger male adapter assemble is lined up with the flange on the auger assemble.
- Tighten the (2) allen screws into the auger end plate.
- Reconnect auger motor electrical leads and make sure wires are secured properly in the right panel.
- Close side panel.
- Restart unit.