

AES Technical Bulletin

Auger & Auger Motor Assembly

Topic: This technical bulletin will be addressing how to assemble the auger and auger motor, parts numbers and how repairs are handled so that normal operation can be resumed.

Product models covered: Countryside Series

Tools needed: Allen wrench

Procedure: Verify parts needed.



Auger motor part#
MF3573 with auger
motor gasket part#
MF3578 installed.
(Gasket is not always
needed.)



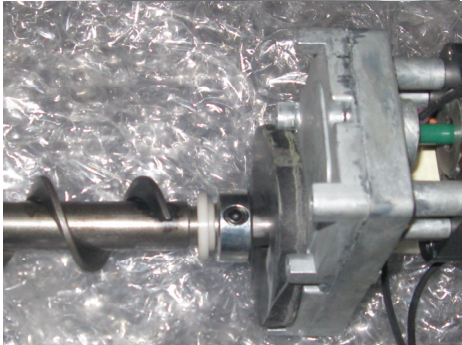
Auger part# MF3553
with plastic gasket
part# P1178 installed.
Make sure hole in
auger is facing up.



Auger part# MF3553 with
plastic gasket part# P1178,
auger coupler part#
P003098 installed. Make
sure coupler hole is above
auger hole.



Auger motor shaft “flat side” shown.
Make sure the flat side of the auger motor shaft is facing up when installing on auger.



Insert auger motor shaft, flat side up, into auger. Move auger coupler over hole in auger, making sure flat side of auger motor shaft is facing up; tighten set screw on auger coupler.