



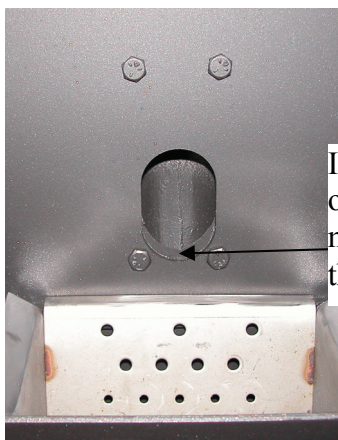
## AES Technical Bulletin

### Auger Housing ‘Lip’

**Product models covered:** MagnumM Baby Countryside and MagnumM Winchester

**Topic:** This technical bulletin will be addressing the lip on the end of the auger housing, why it is there, what it does, and how repairs are handled so that normal operation can be resumed.

There is a ‘lip’, about 1/8 inch, at the end of the auger housing. American Energy Systems has manufactured this intentionally; it allows the fuel to spread throughout the firepot, for a more even burn. Sometimes the fuel may bounce too much or even out of the firepot. If there is a large amount of fuel that is building up outside of the firepot, the lip can be ground down just a little, to stop the fuel from bouncing out of the firepot. But, remember this lip is there for a purpose, so only grind a little off. Always have a certified technician perform these services.



If fuel is bouncing out of the firepot too much, grind down this lip slightly.

